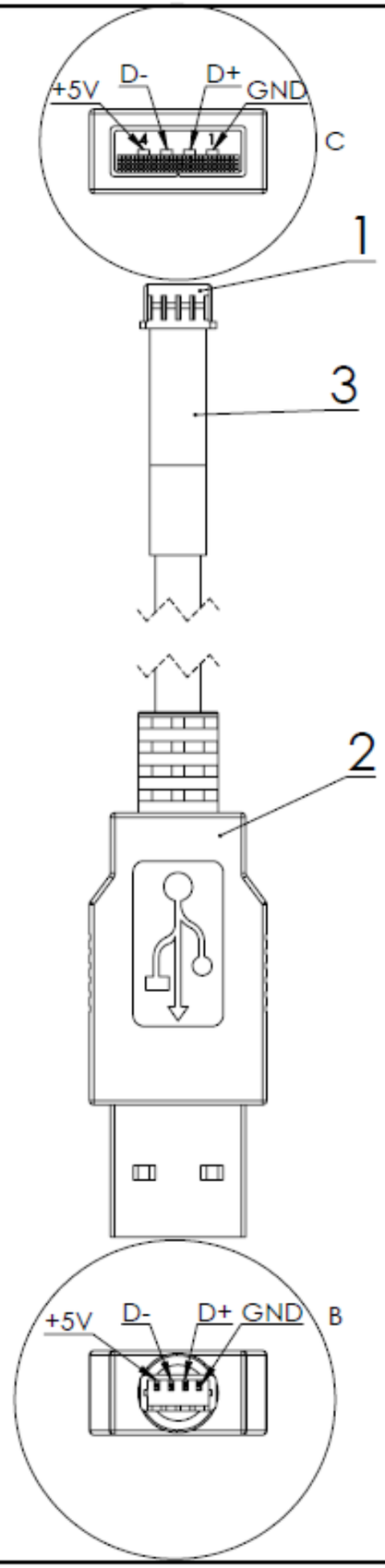
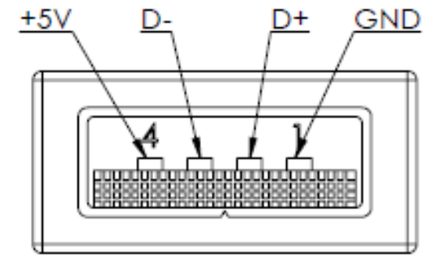
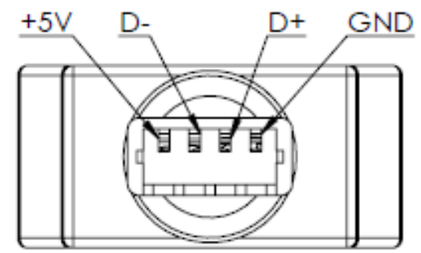


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	DS1020-03-4FBT1, CONNFLY ELECTRONIC CO. LTD		1
2	USB cable		1
3	Insulating heat shrinking tube 4.0mm, black, Q-VT4, UAB EVITA, L=(20±2) mm		1
4	DS1020-03 Female Terminal	Terminals of plug's 1 pos. set	4



DETAIL C
SCALE 4 : 1



DETAIL B
SCALE 4 : 1

1. Cut the cable plug at one end of the cable
2. Clear out a 10mm long section of cable's outer isolation layer.
3. Clear out a 5 mm long section of isolation layer for each individual wire.
4. Cleared wires must be squeezed with plug's 1pos. terminals 4 pos.
5. Put a heat shrinkable tube on the cable 3 pos.
6. Insert cable's wires with terminals into the plug 1 pos. in confirmity with depicted USB and plug wiring in the drawing.
7. The heat shrinkable tube must be pushed to the plug 1 pos. and then blowed with hot air.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBUR AND BREAK SHARP EDGES

DO NOT SCALE DRAWING

REVISION

UAB TELTONIKA

	NAME	SIGNATURE	DATE
DRAWN			
CHK'D			
APPV'D			
MFG			
Q.A			

MATERIAL:

WEIGHT:

TITLE:
FM1200 config cable
Assembly drawing

DWG NO. FM1200_Config_cable

A3

SCALE:2:1

SHEET 1 OF 1